

INSTALLATION MANUAL

for

CONTACTORS



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Contactor Replacement Procedure

The contactor is mounted on the lower rail. Use the following procedure to replace the contactor:

- 1. Turn off Main Disconnect Power.
- 2. Label and remove the wiring going to the old contactor and the AUX contactor attached to it.
- 3. Remove the contactor from the mounting rail.
- 4. FIGURE 1: Remove the AUX contactor from the old contactor and install it on the new contactor. Disregard this step if a new AUX contactor was included with new contactor. In this case, install the new AUX contactor.
- 5. FIGURE 2: Remove the Surge Suppressor from the A1 / A2 connectors on the contactor and install it on the new contactor.
- 6. Install the contactor on the mounting rail.
- 7. Re-install the wiring removed in Step 2.
- 8. Turn on Main Disconnect Power.

The replacement of the contactor is now complete.



Figure 1

Figure 2

